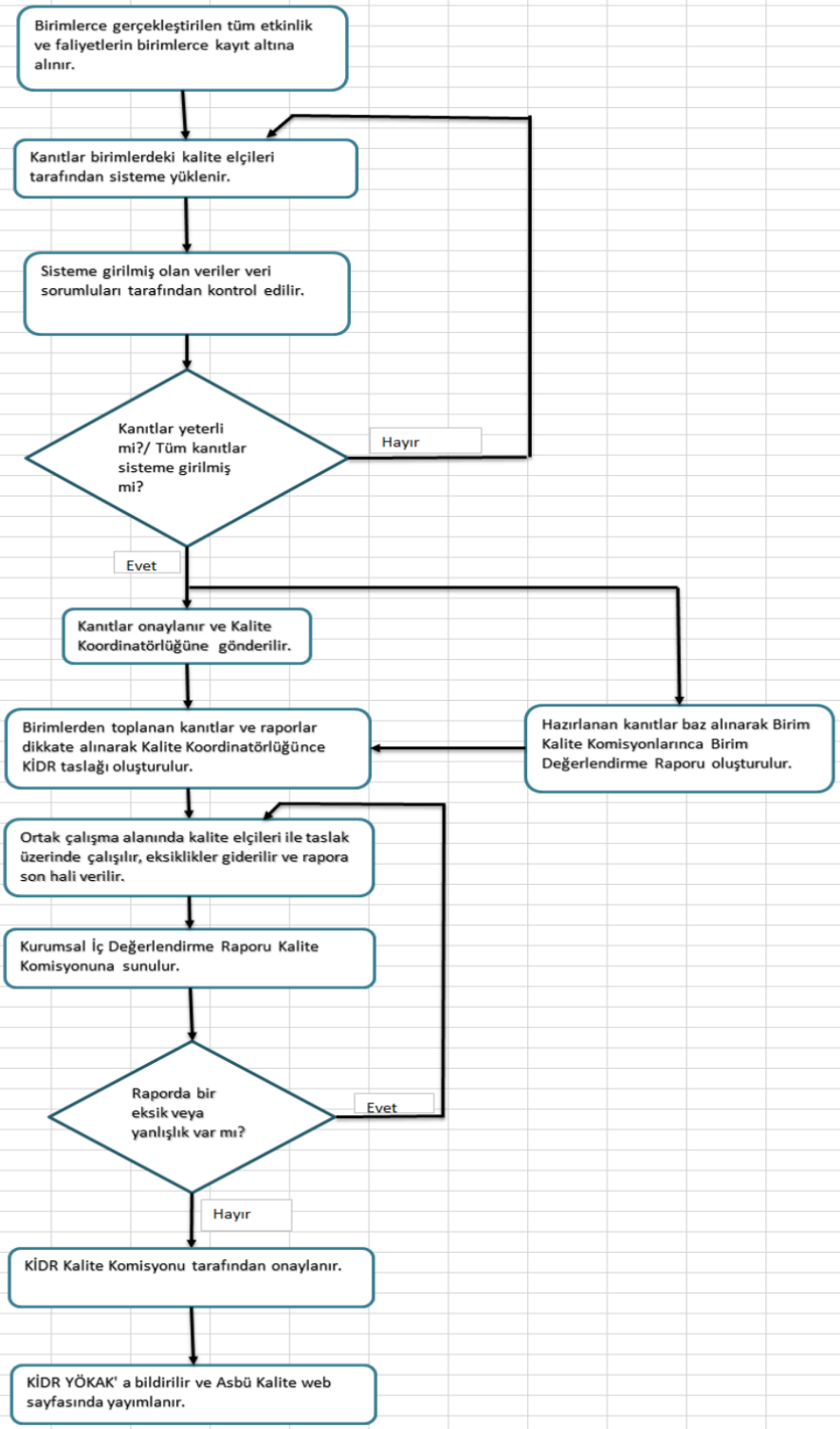Kalite Güvencesi Sistemi KİDR Hazırlanması İş Akış Şeması